# PATENT COOPERATION TREATY

From the INTERNATIONAL SEARCHING AUTHORITY CEIV	
To: HONEYWELL INTERNATIONAL INC. 7005 APR     Attn. Hoiriis, David 101 Columbia Road CENTRAL RECO P.O. Box 2245	NOTIFICATION OF TRANSMITTAL OF  B:THE INTERNATIONAL SEARCH REPORT AND THE WRITTEN OPINION OF THE INTERNATIONAL RDS SEARCHING AUTHORITY, OR THE DECLARATION
Morristown, New Jersey 07960 UNITED STATES OF AMERICA	
	(PCT Rule 44.1)
	Date of mailing (day/month/year) 06/04/2005
Applicant's or agent's file reference	FOR FURTHER ACTION Con agreements 1 and 4 below
H0004919-2900	FOR FURTHER ACTION See paragraphs 1 and 4 below
International application No. PCT/US2004/041385	International filing date (day/month/year) 10/12/2004
Applicant	
HONEYWELL INTERNATIONAL INC.  1. X The applicant is hereby notified that the international search Authority have been established and are transmitted herew	n report and the written opinion of the International Searching ith.
Filing of amendments and statement under Article 19: The applicant is entitled, if he so wishes, to amend the clair When? The time limit for filing such amendments is no International Search Report; however, for more Where? Directly to the International Bureau of WIPO, 3 1211 Geneva 20, Switzerland, F	rmally 2 months from the date of transmittal of the edetails, see the notes on the accompanying sheet.  4 chemin des Colombettes
For more detailed instructions, see the notes on the acc	
2. The applicant is hereby notified that no international searc Article 17(2)(a) to that effect and the written opinion of the	h report will be established and that the declaration under
3. With regard to the protest against payment of (an) addit	onal fee(s) under Rule 40.2, the applicant is notified that:
applicant's request to forward the texts of both the pr	en transmitted to the International Bureau together with the otest and the decision thereon to the designated Offices.  Oplicant will be notified as soon as a decision is made.
4. Reminders	
Shortly after the expiration of 18 months from the priority date, International Bureau. If the applicant wishes to avoid or postpon application, or of the priority claim, must reach the International before the completion of the technical preparations for internation	e publication, a notice of withdrawal of the international Bureau as provided in Rules 90 <i>bis.</i> 1 and 90 <i>bis.</i> 3, respectively,
The applicant may submit comments on an informal basis on the International Bureau. The International Bureau will send a copy international preliminary examination report has been or is to be the public but not before the expiration of 30 months from the pi	of such comments to all designated Offices unless an established. These comments would also be made available to
Within 19 months from the priority date, but only in respect of s examination must be filed if the applicant wishes to postpone th date (in some Offices even later); otherwise, the applicant must acts for entry into the national phase before those designated C	e entry into the national phase until 30 months from the priority  , within 20 months from the priority date, perform the prescribed
In respect of other designated Offices, the time limit of <b>30 mont</b> months.	hs (or later) will apply even if no demand is filed within 19
See the Annex to Form PCT/IB/301 and, for details about the a Guide, Volume II, National Chapters and the WIPO Internet sit	pplicable time limits, Office by Office, see the <i>PCT Applicant's</i> e.
Name and mailing address of the International Searching Authority	Authorized officer

Name and mailing address of the International Searching Authority

European Patent Office, P.B. 5818 Patentlaan 2
NL-2280 HV Rijswijk
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Sandra Vermander

# NOTES TO FORM PCT/ISA/220

These Notes are intended to give the basic instructions concerning the filing of amendments under article 19. The Notes are based on the requirements of the Patent Cooperation Treaty, the Regulations and the Administrative Instructions under that Treaty. In case of discrepancy between these Notes and those requirements, the latter are applicable. For more detailed information, see also the PCT Applicant's Guide, a publication of WIPO.

In these Notes, "Article", "Rule", and "Section" refer to the provisions of the PCT, the PCT Regulations and the PCT Administrative Instructions respectively.

# INSTRUCTIONS CONCERNING AMENDMENTS UNDER ARTICLE 19

The applicant has, after having received the international search report, one opportunity to amend the claims of the international application. It should however be emphasized that, since all parts of the international application (claims, description and drawings) may be amended during the international preliminary examination procedure, there is usually no need to file amendments of the claims under Article 19 except where, e.g. the applicant wants the latter to be published for the purposes of provisional protection or has another reason for amending the claims before international poulication. Furthermore, it should be emphasized that provisional protection is available in some States only.

#### What parts of the international application may be amended?

Under Article 19, only the claims may be amended.

During the international phase, the claims may also be amended (or further amended) under Article 34 before the International Preliminary Examining Authority. The description and drawings may only be amended under Article 34 before the International Examining Authority.

Upon entry into the national phase, all parts of the international application may be amended under Article 28 or, where applicable, Article 41.

#### When?

Within 2 months from the date of transmittal of the international search report or 16 months from the priority date, whichever time limit expires later. It should be noted, however, that the amendments will be considered as having been received on time if they are received by the International Bureau after the expiration of the applicable time limit but before the completion of the technical preparations for international publication (Rule 46.1).

#### Where not to file the amendments?

The amendments may only be filed with the International Bureau and not with the receiving Office or the International Searching Authority (Rule 46.2).

Where a demand for international preliminary examination has been its filed, see below.

#### How?

Either by cancelling one or more entire claims, by adding one or more new claims or by amending the text of one or more of the claims as filed.

A replacement sheet must be submitted for each sheet of the claims which, on account of an amendment or amendments, differs from the sheet originally filed.

All the claims appearing on a replacement sheet must be numbered in Arabic numerals. Where a claim is cancelled, no renumbering of the other claims is required. In all cases where claims are renumbered, they must be renumbered consecutively (Administrative Instructions, Section 205(b)).

The amendments must be made in the language in which the international application is to be published.

## What documents must/may accompany the amendments?

#### Letter (Section 205(b)):

The amendments must be submitted with a letter.

The letter will not be published with the international application and the amended claims. It should not be confused with the "Statement under Article 19(1)" (see below, under "Statement under Article 19(1)").

The letter must be in English or French, at the choice of the applicant. However, if the language of the international application is English, the letter must be in English; if the language of the international application is French, the letter must be in French.

Notes to Form PCT/ISA/220 (first sheet) (January 1994)

#### NOTES TO FORM PCT/ISA/220 (continued)

The letter must indicate the differences between the claims as filed and the claims as amended. It must, in particular, indicate, in connection with each claim appearing in the international application (it being understood that identical indications concerning several claims may be grouped), whether

- (i) the claim is unchanged;
- (ii) the claim is cancelled;
- (iii) the claim is new;
- (iv) the claim replaces one or more claims as filed;
- (v) the claim is the result of the division of a claim as filed.

# The following examples illustrate the manner in which amendments must be explained in the accompanying letter:

- [Where originally there were 48 claims and after amendment of some claims there are 51]:
   "Claims 1 to 29, 31, 32, 34, 35, 37 to 48 replaced by amended claims bearing the same numbers;
   claims 30, 33 and 36 unchanged; new claims 49 to 51 added."
- [Where originally there were 15 claims and after amendment of all claims there are 11]:
   "Claims 1 to 15 replaced by amended claims 1 to 11."
- (Where originally there were 14 claims and the amendments consist in cancelling some claims and in adding new claims):
   "Claims 1 to 6 and 14 unchanged; claims 7 to 13 cancelled; new claims 15, 16 and 17 added." or
   "Claims 7 to 13 cancelled; new claims 15, 16 and 17 added; all other claims unchanged."
- 4. [Where various kinds of amendments are made]: "Claims 1-10 unchanged; claims 11 to 13, 18 and 19 cancelled; claims 14, 15 and 16 replaced by amended claim 14; claim 17 subdivided into amended claims 15, 16 and 17; new claims 20 and 21 added."

#### "Statement under article 19(1)" (Rule 46.4)

The amendments may be accompanied by a statement explaining the amendments and indicating any impact that such amendments might have on the description and the drawings (which cannot be amended under Article 19(1)).

The statement will be published with the international application and the amended claims.

It must be in the language in which the international appplication is to be published.

It must be brief, not exceeding 500 words if in English or if translated into English.

It should not be confused with and does not replace the letter indicating the differences between the claims as filed and as amended. It must be filed on a separate sheet and must be identified as such by a heading, preferably by using the words "Statement under Article 19(1)."

It may not contain any disparaging comments on the international search report or the relevance of citations contained in that report. Reference to citations, relevant to a given claim, contained in the international search report may be made only in connection with an amendment of that claim.

#### Consequence if a demand for international preliminary examination has already been filed

If, at the time of filing any amendments under Article 19, a demand for international preliminary examination has already been submitted, the applicant must preferably, at the same time of filing the amendments with the International Bureau, also file a copy of such amendments with the International Preliminary Examining Authority (see Rule 62.2(a), first sentence).

## Consequence with regard to translation of the international application for entry into the national phase

The applicant's attention is drawn to the fact that, where upon entry into the national phase, a translation of the claims as amended under Article 19 may have to be furnished to the designated/elected Offices, instead of, or in addition to, the translation of the claims as filed.

For turther details on the requirements of each designated/elected Office, see Volume II of the PCT Applicant's Guide.

Notes to Form PCT/ISA/220 (second sheet) (January 1994)

# PATENT COOPERATION TREATY

# **PCT**

# INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference	FOR FURTHER		see Form PCT/ISA/220	
H0004919-2900	ACTION	as well as, where applicable, item 5 below.		
International application No.	International filing date (day/mont	(Earliest) Priority Date (day/month/year)		
PCT/US2004/041385	10/12/2004 12/12/2003			
Applicant				
HONEYWELL INTERNATIONAL I	NC.			
This International Search Report has bee according to Article 18. A copy is being tr	n prepared by this International Sea ansmitted to the International Burea	arching Auth au.	nority and is transmitted to the applicant	
This International Search Report consists	s of a total ofs	neets.		
	y a copy of each prior art document		report.	
Basis of the report				
a. With regard to the language, the	e international search was carried or niess otherwise indicated under this	ut on the ba item.	sis of the international application in the	
The internationa this Authority (R	I search was carried out on the bas	is of a trans	lation of the international application furnished to	
•		ce disclosed	in the international application, see Box No. I.	
2. Certain claims were for	und unsearchable (See Box II).			
3. Unity of invention is la	cking (see Box III).			
	,			
4. With regard to the <b>title</b> ,	submitted by the applicant.			
	lished by this Authority to read as fo	llows:		
Line text has been seemed	,			
1				
5. With regard to the abstract,				
ſ	submitted by the applicant.			
I I I I I I I I I I I I I I I I I I I	liched according to Rule 38 2(h) h	y this Auth	ority as it appears in Box No. IV. The applicant	
may, within one month	from the date of mailing of this inte	rnational se	arch report, submit comments to this Authority.	
6. With regard to the drawings,				
a. the figure of the drawings to b	e published with the abstract is Fig	ure No4	<u> </u>	
	by the applicant.			
	this Authority, because the applica			
1	this Authority, because this figure I	oetter chara	cterizes the invention.	
b. none of the figures is to	be published with the abstract.			

Form PCT/ISA/210 (first sheet) (January 2004)

International application No.

#### INTERNATIONAL SEARCH REPORT

PCT/US2004/041385

Box No. IV Text of the abstract (Continuation of Item 5 of the first sheet)

Heat exchangers of this invention include a shell (32) having an inner chamber defined by an inside wall surface (33), and having at least one opening adjacent an end of the shell. A tube bundle comprising a plurality of assembled together tubes (38) are disposed within the inner chamber. A header plate (34) is attached to the tubes (38) and is positioned adjacent an end of the tube bundle. The header plate (34) includes an outside diameter that fits within the shell inside wall surface (33) to provide a nested attachment junction therebetween. The header plate (34) and shell (32) are fixedly connected to one another by use of a braze joint formed by the placement of brazing material between the interfacing header plate (34) and the shell surface sections. A tank (36) is attached to the shell (32) adjacent the shell end (42).

# A. CLASSIFICATION OF SUBJECT MATTER IPC 7 F28F9/02 F28D7/16

According to International Patent Classification (IPC) or to both national classification and IPC

#### B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 F28F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X Y	DE 102 33 407 A1 (DENSO CORP., KARIYA) 20 February 2003 (2003-02-20) column 5, paragraph 37; figures 3-8	1-5,7-9, 11-14 6,10,15
Y	US 6 269 870 B1 (BANZHAF MATTHIAS ET AL) 7 August 2001 (2001-08-07) column 4, line 61 - column 5, line 5; figures 5,6	6,10,15
X	PATENT ABSTRACTS OF JAPAN vol. 2000, no. 12, 3 January 2001 (2001-01-03) -& JP 2000 241086 A (USUI INTERNATL IND CO LTD), 8 September 2000 (2000-09-08) abstract; figures 1-5	1-3,5
	_/	

X Further documents are listed in the continuation of box C.	Y Patent family members are listed in annex.
Special categories of cited documents:  A' document defining the general state of the art which is not considered to be of particular relevance  E' earlier document but published on or after the international filing date  L' document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)  O' document referring to an oral disclosure, use, exhibition or other means  P' document published prior to the international filing date but later than the priority date claimed	<ul> <li>*T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</li> <li>*X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</li> <li>*Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents; such combination being obvious to a person skilled in the art.</li> <li>*&amp;* document member of the same patent family</li> </ul>
Date of the actual completion of the international search	Date of mailing of the international search report
24 March 2005	06/04/2005
Name and mailing address of the ISA	Authorized officer
European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Mootz, F

1

# INTERNATIONAL SEARCH REPORT

International Application No
PCT/US2004/041385

ategory °	ation) DOCUMENTS CONSIDERED TO BE RELEVANT  Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
	PATENT ABSTRACTS OF JAPAN vol. 1998, no. 04, 31 March 1998 (1998-03-31) -& JP 09 310996 A (USUI INTERNATL IND CO LTD), 2 December 1997 (1997-12-02) abstract; figure 4	1,2
	EP 0 302 618 A (BTR INDUSTRIES LIMITED) 8 February 1989 (1989-02-08) figures 3,4	1,2

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# INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No
PCT/US2004/041385

Patent document cited in search report		Publication date	Patent family member(s)			Publication date
DE 10233407	A1	20-02-2003	FR FR JP US	2827949 2830929 2003106790 2003019616	A1 A	31-01-2003 18-04-2003 09-04-2003 30-01-2003
US 6269870	B1	07-08-2001	DE JP	19907163 11337288		28-10-1999 10-12-1999
JP 2000241086	Α	08-09-2000	NONE			
JP 09310996	Α	02-12-1997	NONE			
EP 0302618	A	08-02-1989	EP JP EP JP	0302618 1055494 0310369 1164805	A A1	08-02-1989 02-03-1989 05-04-1989 28-06-1989

### PATENT COOPERATION TREATY

From the INTERNATIONAL SEARCHING AUTHORITY To: WRITTEN OPINION OF THE see form PCT/ISA/220 INTERNATIONAL SEARCHING AUTHORITY (PCT Rule 43bis.1) Date of mailing (day/month/year) see form PCT/ISA/210 (second sheet) Applicant's or agent's file reference FOR FURTHER ACTION see form PCT/ISA/220 See paragraph 2 below International filing date (day/month/year) Priority date (day/month/year) International application No. 12.12.2003 10.12.2004 PCT/US2004/041385 International Patent Classification (IPC) or both national classification and IPC F28F9/02, F28D7/16 Applicant HONEYWELL INTERNATIONAL INC. This opinion contains indications relating to the following items: 1. Box No. I Basis of the opinion ☐ Box No. II Priority Non-establishment of opinion with regard to novelty, inventive step and industrial applicability ☐ Box No. III Lack of unity of invention Box No. IV Reasoned statement under Rule 43bis.1(a)(i) with regard to novelty, inventive step or industrial Box No. V applicability; citations and explanations supporting such statement ☐ Box No. VI Certain documents cited Certain defects in the international application ☑ Box No. VII Box No. VIII Certain observations on the international application **FURTHER ACTION** If a demand for international preliminary examination is made, this opinion will usually be considered to be a written opinion of the International Preliminary Examining Authority ("IPEA"). However, this does not apply where the applicant chooses an Authority other than this one to be the IPEA and the chosen IPEA has notifed the International Bureau under Rule 66.1 bis(b) that written opinions of this International Searching Authority will not be so considered. If this opinion is, as provided above, considered to be a written opinion of the IPEA, the applicant is invited to submit to the IPEA a written reply together, where appropriate, with amendments, before the expiration of three months from the date of mailing of Form PCT/ISA/220 or before the expiration of 22 months from the priority date, whichever expires later. For further options, see Form PCT/ISA/220. For further details, see notes to Form PCT/ISA/220.

Name and mailing address of the ISA:

Authorized Officer

Telephone No. +31 70 340-



European Patent Office - P.B. 5818 Patentlaan 2 NL-2280 HV Rijswijk - Pays Bas Tel. +31 70 340 - 2040 Tx: 31 651 epo nl Fax: +31 70 340 - 3016



# WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No. PCT/US2004/041385

	Box N	p. I Basis of the opinion				
<ol> <li>With regard to the language, this opinion has been established on the basis of the international applica the language in which it was filed, unless otherwise indicated under this item.</li> </ol>						
	laı	is opinion has been established on the basis of a translation from the original language into the following nguage , which is the language of a translation furnished for the purposes of international search nder Rules 12.3 and 23.1(b)).				
2.	With re	egard to any nucleotide and/or amino acid sequence disclosed in the international application and sary to the claimed invention, this opinion has been established on the basis of:				
	a. type	of material:				
		a sequence listing				
		table(s) related to the sequence listing				
	b. forn	nat of material:				
		in written format				
		in computer readable form				
	c. time	of filing/furnishing:				
		contained in the international application as filed.				
		filed together with the international application in computer readable form.				
		furnished subsequently to this Authority for the purposes of search.				
3.	h C	addition, in the case that more than one version or copy of a sequence listing and/or table relating thereto as been filed or furnished, the required statements that the information in the subsequent or additional opies is identical to that in the application as filed or does not go beyond the application as filed, as poropriate, were furnished.				

4. Additional comments:

Box No. V Reasoned statement under Rule 43bis.1(a)(i) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N)

Yes: Claims

6,10,15

No: Claims

1-5,7-9,11-14

Inventive step (IS)

Yes: Claims

No: Claims

1-15

Industrial applicability (IA)

Yes: Claims

1-15

No: Claims

2. Citations and explanations

see separate sheet

Box No. VII Certain defects in the international application

The following defects in the form or contents of the international application have been noted:

see separate sheet

1) The following documents (D) are referred to in this communication; the numbering will be adhered to in the rest of the procedure:

D1: DE 102 33 407 A1 D2: JP 2000 241086 A D3: JP 09 310996 A D4: US-B1-6 269 870

### 2) Article 6 PCT

Claims 1 and 7 have been drafted as separate independent claims, although claim 7 comprises all the technical features of claim 1. The aforementioned claims therefore lack conciseness and as such do not meet the requirements of Article 6 PCT.

# 3) Article 33(2) PCT

The present application does not meet the criteria of Article 33(1) PCT, because the subject-matter of claims 1 - 5, 7 - 9 and 11 - 14 is not new in the sense of Article 33(2) PCT.

# 3.1) Claim 1

The document D1 discloses (the references in parentheses applying to this document):

A heat exchanger (100) comprising:

a shell (102) having an inner chamber defined by an inside wall surface, and having at least one opening adjacent an end of the shell;

a tube bundle disposed within the inner chamber and comprising a plurality of tubes (101) arranged together;

a header plate (103) attached to the tubes (101) and positioned adjacent an end of the tube bundle, the header plate (103) including an outside diameter that fits within the inside wall surface to provide a nested attachment junction therebetween (figures 5 - 8);

The subject-matter of claim 1 is therefore not novel.

In addition, the technical features of claim 1 are also described in documents D2 and D3. Accordingly, the subject-matter of claim 1 also lacks novelty with respect to these documents.

# 3.2) Claim 7

Also known from document D1 is

A shell and tube heat exchanger (100) comprising

a shell (102) having an inner chamber defined by an inside wall surface, at least one opening adjacent an end of the shell, and having a recessed section (figures 3a, b) extending circumferentially around the inside wall surface and extending axially a distance from the end;

a tube bundle disposed within the inner chamber and comprising a plurality of tubes (101) arranged together;

a header plate (103) attached to the tubes (101) and positioned adjacent an end of the tube bundle, the header plate (103) including an outside diameter having an axially projecting section (103 a) that fits within the recessed section to provide a nested attachment junction therebetween; and

brazing material interposed between the axially projecting section (103a) and the recessed section (column 5, lines 19 - 22).

The subject-matter of claim 7 is therefore not novel, either.

# 3.3) Claim 11

Document D1 furthermore describes (paragraphs 35 - 37):

A method for making a heat exchanger (100) comprising the steps of:

inserting a tube bundle comprising a plurality of combined tubes (101) into an internal chamber of a surrounding shell (102), the tubes (101) being connected to a header plate (103);

forming a nested attachment junction between the shell (102) and the header plate (103) by placing an outside diameter of the header plate (103a) adjacent to an inside wall surface of the shell (102);

forming a braze joint in the nested attachment junction by depositing brazing material between the header plate outside diameter and the shell inside wall surface (column 5, lines 19 - 22).

Hence, the subject-matter of claim 11 is not novel.

# 3.4) Claims 2 - 5, 8, 9 and 12 - 14

The following features are also known from the prior art:

- (Claim 2) D1, figures 3a, b; D2, figures1 3; D3, figure 4;
- (Claim 3) D1, figures 5 7; D2, figure 5;
- (Claim 4) D1, column 5, lines 19 22;
- (Claim 5) D1, figures 5 7;
- (Claim 8) D1, figures 5 7;
- (Claim 9) D1, figures 5 7;
- (Claim 12) D1, figures 3a, b;
- (Claim 13) D1, figures 5 7;
- (Claim 14) D1, figures 5 7, column 5, lines 19 22.

Accordingly, the subject-matter of claims 2 - 5, 8, 9 and 12 - 14 is not novel, either.

## 4) Article 33(3) PCT

Dependent *claims 6, 10 and 15* do not contain any features which, in combination with the features of any claim to which they refer, meet the requirements of the PCT in respect of inventive step, the reasons being as follows:

Providing a chamfer along an outside surface of the tank end or the shell end for receiving welding material is a practice generally implemented by the skilled man in order to facilitate the welded attachment (see for example document D4). Hence, the subject-matter of claims 6, 10 and 15 does not involve an inventive step.

# 5) Article 33(4) PCT

The subject-matter of claims 1 - 15 is deemed to be industrially applicable, as required by Article 33(4) PCT.

- 6) The attention of the applicant is furthermore drawn to the following deficiencies:
- 6.1) Contrary to the requirements of Rule 5.1(a)(ii) PCT, the relevant background art disclosed in the document D1 is not mentioned in the description, nor is this document identified therein.

- 6.2) Independent claims 1 and 7 are not in the two-part form in accordance with Rule 6.3(b) PCT, which in the present case would be appropriate, with those features known in combination from the prior art (document D1) being placed in the preamble (Rule 6.3(b)(I) PCT) and with the remaining features being included in the characterising part (Rule 6.3(b)(ii) PCT).
- 6.3) The features of the claims are not provided with reference signs placed in parentheses (Rule 6.2(b) PCT).

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